

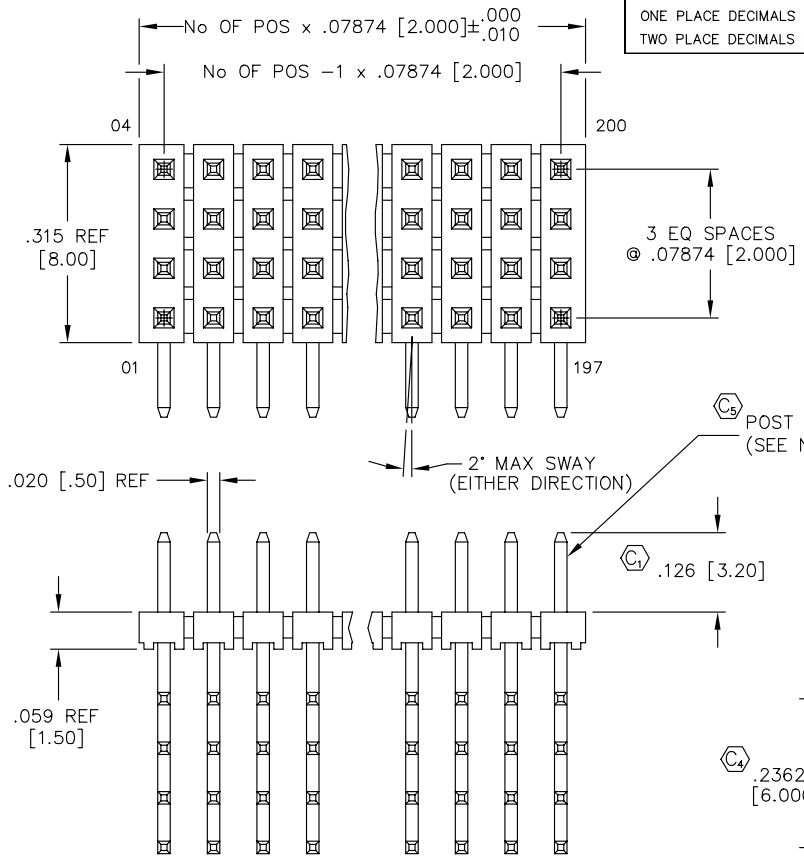
REVISION M

DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 ONE PLACE DECIMALS ±.1 [2.5mm] THREE PLACE DECIMALS ±.005 [.13mm]
 TWO PLACE DECIMALS ±.010 [25mm] FOUR PLACE DECIMALS ±.0020 [.05mm]
 ANGLES ± 2°

TITLE: 2mm TERMINAL STRIP ASSEMBLY (R/A)

DWG NO: TMM-1XX-XX-XX-Q-RX-XXX
 SHEET 1 OF 1



TMM-1XX-XX-XX-Q-RX-XXX
 No OF POSITIONS -02 THRU -50 (PER ROW)
 TERMINAL SPEC -01: POST =.126 [3.20]
 PLATING SPECIFICATION
 -G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
 -T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
 -S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
 -L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
 -F: FLASH GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
 -H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
 -TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
 -LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
 -FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
 -SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)
 OPTION POLARIZATION SPECIFY -XXX AS POS TO BE OMITTED
 OPTION -RA: RIGHT ANGLE -RE: EXTENDED RIGHT ANGLE
 BODY SPECIFICATION -Q: QUAD (USE TMM-XX-Q)

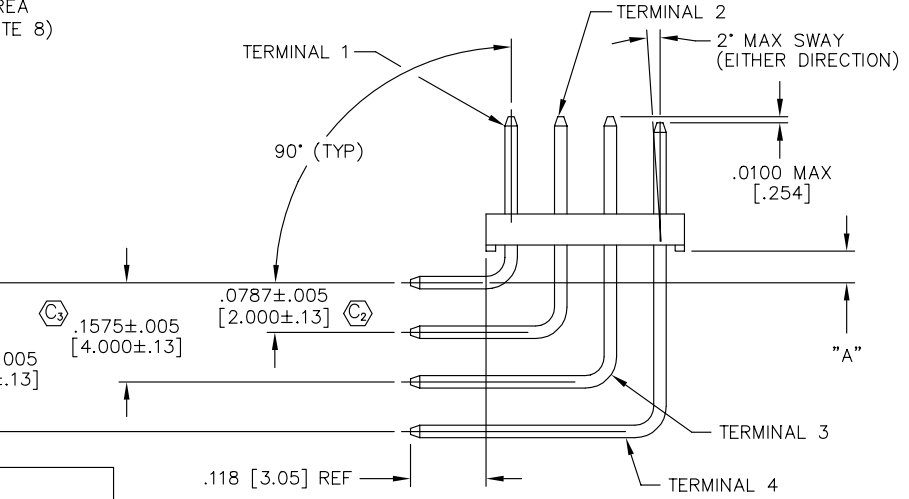


TABLE 1

| OPTION | "A" | TERMINAL 1 | TERMINAL 2 | TERMINAL 3 | TERMINAL 4 |
|--------|-----------|---------------|---------------|---------------|---------------|
| -RA | .05 [1.3] | T-1S13-02-X-2 | T-1S13-03-X-2 | T-1S13-17-X-2 | T-1S13-18-X-2 |
| -RE | .14 [3.6] | T-1S13-13-X-2 | T-1S13-14-X-2 | T-1S13-23-X-2 | T-1S13-24-X-2 |

- NOTES:
- 1.) MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 - 2.) MAX. PIN ROTATION IN BODY: 2°
 - 3.) PUSHOUT FORCE SHALL BE 1 lb MIN.
 - 4.) (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 - 5.) ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 - 6.) CENTER PLUG IN OPENING OF TUBE AS SHOWN.
 - 7.) POSITION 2-4 SHOULD BE LAYER PACKAGED, 5-50 TO BE TUBED.
 - 8.) NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.

PACKAGING VIEWS SCALE: .5x

ASP-90334-01-S
 TP-13 (SEE NOTE 6)
 PT-1-24-01-08

(SEE NOTE 7.)

| OPTION | PACKAGING TUBE | PLUG |
|--------|----------------|-------|
| -RA | PT-1-24-01-08 | TP-13 |
| -RE | ASP-90334-01 | TP-13 |

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EXISPROD\ASSEMBLY\2MM TMM-Q-RX
samtec
 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

PLOT SCALE 1=.125

MADE BY: PURVIS 5-14-96 TMM-1XX-XX-XX-Q-RX-XXX
 SHEET 1 OF 1